

Work Order ID 121298

June-23-14 7:53:06 AM

121298

Page 1

Item ID: D206-802-030

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Crew Door Opener RH

Start Date: 6/23/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/27/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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IIN-D407-802-3	A
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JB

ML3 14-07-03

100	Document Control	0.00							
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100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D206-802-030 CHG002

**DAS
06
9-89**

SEP 17 2014

105	Pick Kit	0.00							
-----	----------	------	--	--	--	--	--	--	--

105

Packaging

Memo

0.00

Packaging

**DAS
33
9-89**

14-07-02



110	QC4- 100% Inspect kits for completeness	0.00							
-----	---	------	--	--	--	--	--	--	--

110

QC

Memo

0.00

Quality Control

**DAS
06
9-89**

SEP 17 2014

Work Order ID 121298

June-23-14 7:53:06 AM

121298

Page 2

Item ID: D206-802-030

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Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
120	Packaging	0.00							DAS
Packaging	Memo								06
	Identify and pack for shipping as per PPPDD206-802-030								9-89
	Location: <u>021</u>								
	PPP rev: _____								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

SEP 17 2014

MLS 1409-18

4-9-18

Picklist Print

June-23-14 7:53:04 AM

Page 1

Work Order ID: 121298

121298

Parent Item: D206-802-030

D206-802-030

Parent Item Name: Crew Door Opener RH

Start Date: 6/23/14

Required Date: 6/27/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC IPP
REV:B 11-06-06 AS PER DSI9560 JLM VERIFIED BY:EC IPP Rev:C
12.07.30 AS PER ECN12-624 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3552-15		Manufactured	No			105	Each	6.0000	1	1			
D3552-15									**			DAS 93 9-89	
Door Prop													

DAS
06
9-89

Location

Loc Qty

Loc Code

ST261

6

101017

5

88100

1

101017

D3622-5		Manufactured	No			105	Each	34.0000	2	2			
D3622-5									**			DAS 93 9-89	
Ball Stud													

DAS
06
9-89

Location

Loc Qty

Loc Code

ST052

34

104978

32

85606

2

85606

D4110-3		Manufactured	No			105	Each	0.0000	1	1			
D4110-3									**			DAS 32 9-89	
Doubler, Sill													

DAS
06
9-89

121635

D4114-2		Manufactured	No			105	Each	2.0000	1	1			
D4114-2									**			DAS 32 9-89	
Door Doubler, RH													

DAS
06
9-89

Location

Loc Qty

Loc Code

ST095

2

97620

2

97620

DAS
32
9-89
14-07-04

Picklist Print

June-23-14 7:53:05 AM

Page 2

Work Order ID: 121298

Parent Item: D206-802-030

Parent Item Name: Crew Door Opener RH

121298

D206-802-030

Start Date: 6/23/14

Required Date: 6/27/14

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-5

Purchased

No

105

Each

732.0000

4 4

MS20426AD4-5
RIVET

**

DAS
33
9-89

188

DAS
06
9-89

Location

Loc Qty

Loc Code

ST334

732

3459

2

4067

12

6874

70

m125807

648

32

32

125807

**

DAS
33
9-89

87

MS20600-AD4W2

Purchased

No

105

Each

1,549.000

MS20600-AD4W2
Rivet

Location

Loc Qty

Loc Code

ST311

600

m125708

600

ST506

49

125578

49

ST554

900

m126475

900

2

2

125578

**

DAS
33
9-89

1407-02

MS21073L5

Purchased

No

105

Each

22.0000

MS21073L5
Anchor Nut

Location

Loc Qty

Loc Code

ST318

22

m127432

9

m128635

13

127432

DAS
06
9-89

June-23-14 7:53:05 AM

Shop Packet Print

Page 2

Picklist Print

June-23-14 7:53:05 AM

Page 3

Work Order ID: 121298

121298

Parent Item: D206-802-030

D206-802-030

Parent Item Name: Crew Door Opener RH

Start Date: 6/23/14

Required Date: 6/27/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0532R

Purchased

No

105

Each

609.0000

6 6

NAS1149C0532R

WASHER

**

DAS
33
9-89

SP

Location

Loc Qty

Loc Code

ST277

609

116513

55

m126319

54

m128537

500

126319

DAS
06
9-89

NAS1149C0563R

Purchased

No

105

Each

212.0000

6 6

NAS1149C0563R

Washer

**

DAS
33
9-89

SP

Location

Loc Qty

Loc Code

ST278

212

m125928

212

125928

DAS
06
9-89

MS27130-A26

Purchased

No

105

Each

57.0000

1 1

MS27130-A26

Rivnut

**

DAS
33
9-89

140706

SP

Location

Loc Qty

Loc Code

ST310

57

116521

57

116521

DAS
06
9-89

5.0 PARTS LIST

5.1 D206-802-029/-030 Crew Door Opener Kits

Qty -029	Qty -030	Part Number	Description
		D206-802-029	CREW DOOR OPENER KIT, LH
		D206-802-030	CREW DOOR OPENER KIT, RH
1	1	D3552-15	DOOR PROP
1	1	D3622-5	BALL STUD
1	1	D4110-3	DOUBLER, SILL
1		D4114-1	DOOR DOUBLER, LH
	1	D4114-2	DOOR DOUBLER, RH
4	4	MS20426AD4-5	RIVET
32	32	MS20600AD4W2	RIVET
2	2	MS21073L5	ANCHOR NUT
1	1	MS27130-A26	RIVNUT
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

5.2 D206-802-031/-032 Passenger Door Opener Kits

Qty -031	Qty -032	Part Number	Description
		D206-802-031	PASSENGER DOOR OPENER KIT, LH
		D206-802-032	PASSENGER DOOR OPENER KIT, RH
1	1	D3552-17	DOOR PROP
1	2	D3622-5	BALL STUD
	1	D4112-1	AFT SILL DOUBLER
1	1	D4115-5	DOUBLER
1		D4115-041	LITTER DOOR BRACKET ASSY
3		CR3242-5-4	RIVET
2		CR3243-5-4	RIVET
2	4	MS20426AD4-5	RIVET
9	14	MS20600AD4W2	RIVET
1	2	MS21073L5	ANCHOR NUT
3	6	NAS1149C0532R	WASHER
3	6	NAS1149C0563R	WASHER

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-802-3 Rev. A AND ICA-D407-802 REV. 0

REF CANADIAN STC: SH10-44

REF FAA STC: SR02933NY

REF EASA STC: 10033253

PURPOSE:

THE PURPOSE OF THIS DART SERVICE INSTRUCTION (DSI) IS TO CORRECT ERRORS IN THE PARTS LISTS OF THE INSTALLATION INSTRUCTIONS IIN-D206-802-3 REV. A AND ICA-D407-802 REV. 0 (-029 AND -030).

PARTS LIST CHANGE:

5.1 D206-802-029/-030 Crew Door Opener Kits (IIN-D206-802-3 Rev. A)

52.4.8 D206-802-029/-030 Crew Door Opener Kits (ICA-D407-802 Rev. 0)

QTY. -029	QTY. -030	PART NUMBER	DESCRIPTION
		D206-802-029	CREW DOOR OPENER KIT, LH
		D206-802-030	CREW DOOR OPENER KIT, RH


IS:




2	2	D3622-5	BALL STUD
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WAS:

1	1	D3622-5	BALL STUD
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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)
DATE: 11.05.24
CERT. NO.: SH10-44
ISSUE NO.: 1

A	NEW ISSUE	AJS	11.05.20
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9560	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		PARTS LIST CORRECTION	NTS
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